

Operation panel

User friendly control panels with compact body and clear indication.
It can be installed to IMM or wall utilizing the rear tap hole. (M4 bolts x 4 accessories)

[For vertical loading]

model ESTE-A



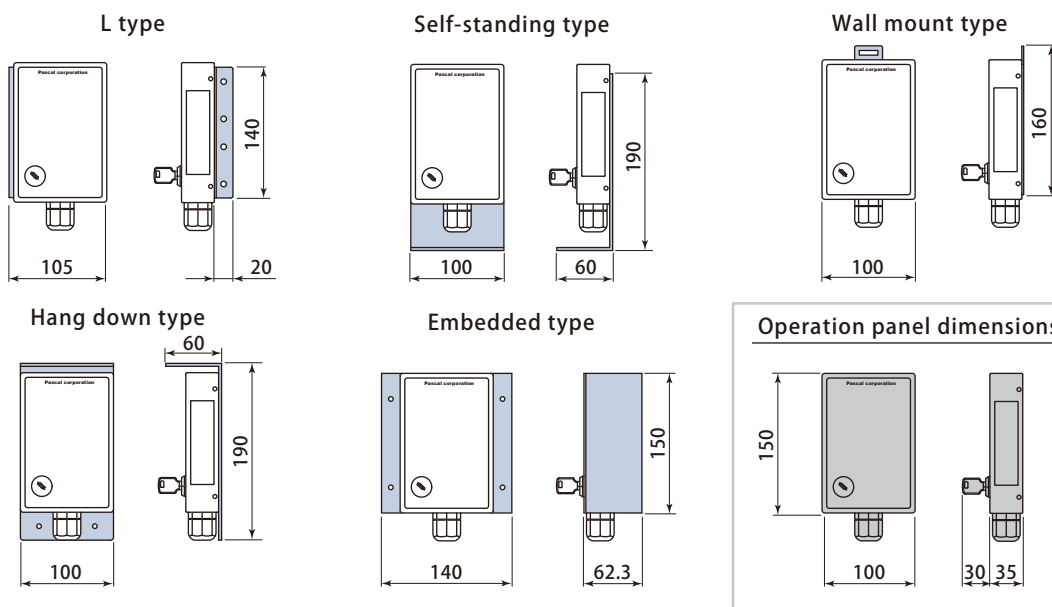
[For horizontal loading]

model ESTE-B



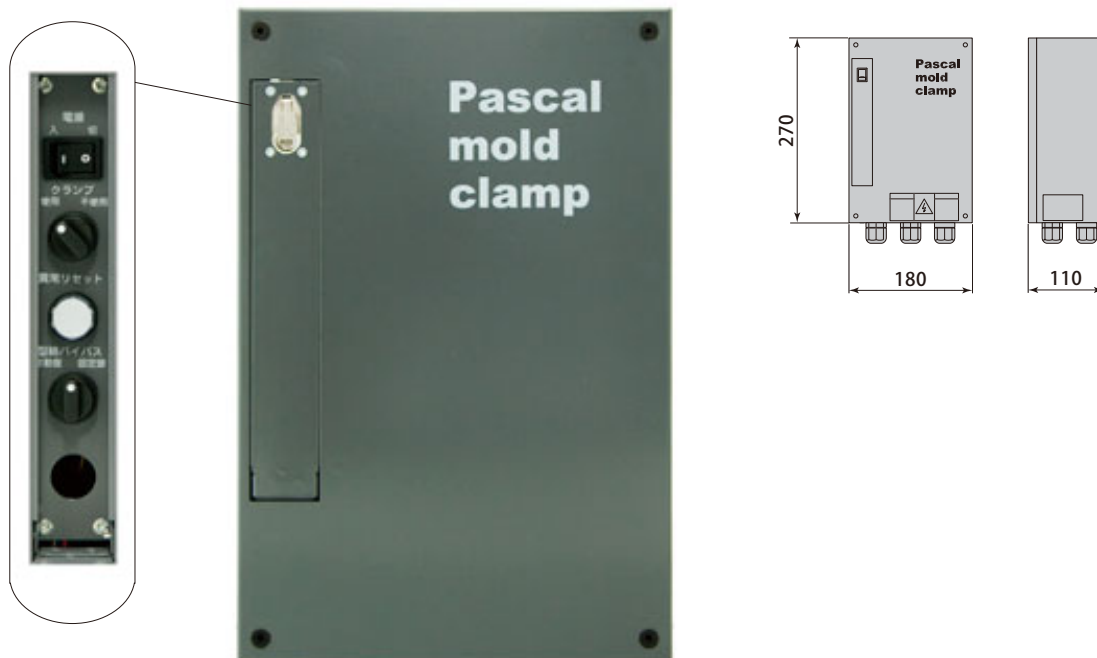
Model	ESTE-A	ESTE-B
Loading direction	Vertical loading	Horizontal loading
Weight	kg 0.6	0.6

Mounting bracket



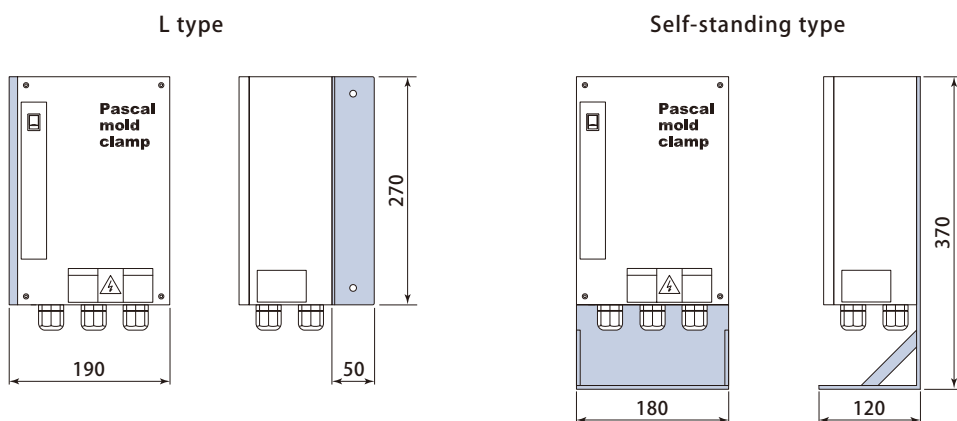
Control box

model ECTE



Model	ECTE	
Weight	kg	4

Mounting bracket



Interlock

The following interlock is incorporated into the electric control circuit for hydraulic and air clamp, so the mold changing operation can be performed safely.

- The operation of hydraulic and air clamp is feasible when all of conditions ①~⑥ shown below have become complete at time of mold changing.

Hydraulic/Air clamp : ①Mold changing

IMM : ②Set up mode(or manual mode), ③Injection nozzle retract back, ④Ejector retract back, ⑤Mold clamped by platen, ⑥Safety door

Regarding the condition of IMM side such as ②, ③ and ⑤, it can be confirmed with LED lamp on operation panel.